

Plywood Group

Charles & Ray Eames, 1945/1946

vitra.



LCM Calf's Skin

LCW Leather

LCW

LCW Calf's Skin

DCM

DCW

Charles and Ray Eames spent many years experimenting with new techniques for producing three-dimensionally moulded plywood seat shells that conformed to the contours of the human body. They achieved this with the chairs in the Plywood Group, which have matured into classics with an appearance that still looks contemporary today. For the Plywood Group, they also combined the seats and backs with different bases. Thanks to the organic shape of the plywood shells and the slightly flexible backrests, these light and compact chairs are extremely comfortable – also in the versions without upholstery.

The iconic design of the LCM (Lounge Chair Metal) by Charles and Ray Eames adds a striking accent to any room, and the chair's compact proportions make it especially well suited for smaller lounges and lobbies.

Materials

• LCM = Lounge Chair Metal

- **Back/seat:** moulded plywood with face veneer, lacquer finish, in ash or walnut.
- **Upholstery:** thin foam padding, covered in leather (LCW Leather) or calfskin hide (LCW Calf's Skin).
- **Base:** tubular steel, chrome-plated or powder-coated. Seat and backrest attached to the base with shock mounts (bonded rubber and metal connectors).

• LCW = Lounge Chair Wood

- **Back/seat:** moulded plywood with face veneer, lacquer finish, in ash or walnut.
- **Upholstery:** thin foam padding, covered in leather (LCW Leather) or calfskin hide (LCW Calf's Skin).
- **Base:** moulded plywood with same face veneer as the back and seat. Seat and backrest attached to the base with shock mounts (bonded rubber and metal connectors).

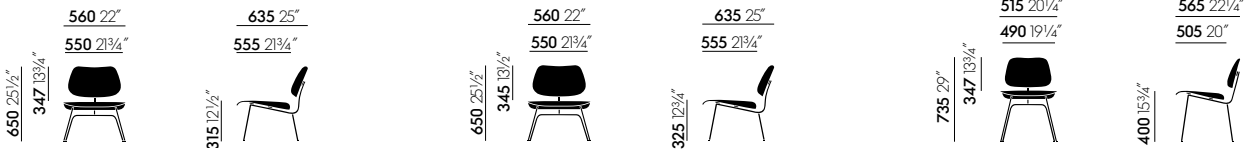
• DCM = Dining Chair Metal

- **Back/seat:** moulded plywood with face veneer, lacquer finish, in ash or walnut.
- **Base:** tubular steel, chrome-plated or powder-coated. Seat and backrest attached to the base with shock mounts (bonded rubber and metal connectors).

• DCW = Dining Chair Wood

- **Back/seat:** moulded plywood with face veneer, lacquer finish, in ash or walnut.
- **Base:** moulded plywood with same face veneer as the back and seat. Seat and backrest attached to the base with shock mounts (bonded rubber and metal connectors).

DIMENSIONS (in accordance with EN 1335-1:2000)



LCM

LCM Calf's Skin

Plywood Group DCM



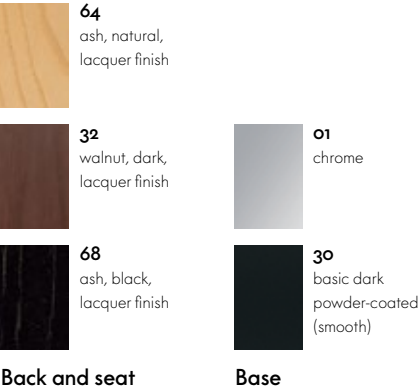
LCW

LCW Calf's Skin

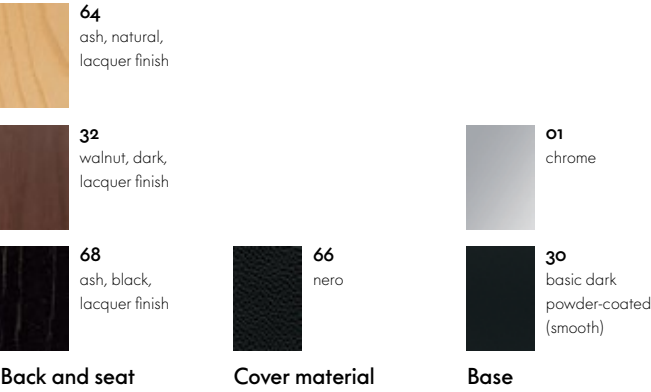
DCW

COLOURS AND MATERIALS

LCM



LCM Leather



LCM Calf's Skin



64
ash, natural,
lacquer finish



brown/white



68
ash, black,
lacquer finish



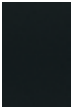
black/white

Back and seat

Cover material



01
chrome



30
basic dark
powder-coated
(smooth)

Base

LCW Calf's Skin



64
ash, natural,
lacquer finish



brown/white



68
ash, black,
lacquer finish



black/white

Back and seat / base

Cover material

LCW



64
ash, natural,
lacquer finish



68
ash, black,
lacquer finish



68
ash, black,
lacquer finish

**Back and seat /
base**

DCM



64
ash, natural,
lacquer finish



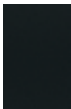
32
walnut, dark,
lacquer finish



68
ash, black,
lacquer finish



01
chrome



30
basic dark
powder-coated
(smooth)

**Back and seat /
base**

Base

DCW



64
ash, natural,
lacquer finish



32
walnut, dark,
lacquer finish



68
ash, black,
lacquer finish

**Back and seat /
base**